

ABSTRACT OF THE DISCLOSURE

An electrophotographic photosensitive drum for use in an electrophotographic image forming apparatus including: a cylinder; and flanges provided on end  
5 portions in the axial direction of the cylinder, wherein the flange has an outer peripheral portion, a hole portion and ribs, and the flange is caulked by bending part of the cylinder inwardly in the radius direction at two positions opposing each other across  
10 the hole portion, those two positions being other than positions at which the ribs intersect the outer peripheral portion in directions of the extending direction of the ribs.